



**N-L2237**

Updated 26.11.2020

# APPLICATION MANUAL

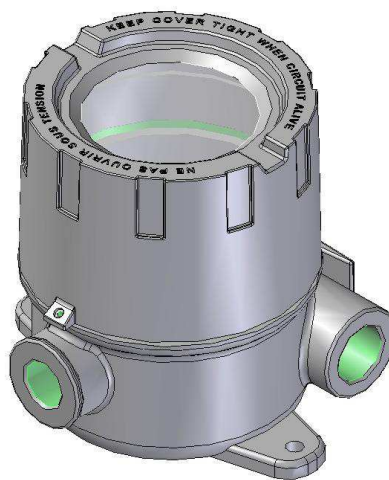
Universal instrument housing types

**XD-I, XD-IH, XD-IP**

**XD-Iwin, XD-ILwin, XD-Ihwin**

**XD-IC, XD-ICH, XD-ICP**

**XD-ICwin, XD-ICLwin, XD-ICHwin**



## Contents:

1. Destination.
2. Flameproof joints.
3. Pressure test.
4. Temperature classes, ambient temperature, power dissipation.
5. Earth and protection terminals.
6. Cover locking.
7. Protection degree.
8. Way of mounting.
9. Marking.

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## NOTES OF SAFETY

The XD-I series are designed to accommodate various electronic instruments. If used incorrectly it is possible that application-related dangers may arise.

The XD-I universal instrument housing may be used by qualified and authorized company and people only, under strict observance of these application manual and relevant standards, legal requirements, and, where appropriate the certificate.

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Only the empty XD-I instrument housing is certified. When used as part of an end product assembly, subsequent approval of the end use equipment assembly is required.

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## 1. DESTINATION .

**N-L2237**

- Marking:

2014/34/UE	IECEX
 II 2G Ex db IIC Gb  II 2D Ex tb IIIC Db	Ex db IIC Gb Ex tb IIIC Db

- Standards:

ATEX 2014/34/UE  
 EN 60079-0, EN 60079-1, EN 60079-31,  
 IEC 60079-0, IEC 60079-1, IEC 60079-31

- Service temperature:

Housing type	T <sub>serv</sub>		
	O-ring TPE rubber	O-ring VMQ rubber	O-ring FKM rubber
XD-I, XD-IH XD-IC, XD-ICH	-40 to +100°C	-40 to +100°C	-20 to +200°C
XD-IP, XD-ICP	-40 to +100°C	-60 to +150°C	-20 to +200°C
XD-Iwin, XD-ILwin XD-IHwin XD-ICwin, XD-ICLwin XD-ICHwin	-40 to +85°C	-40 to +85°C	-20 to +85°C

- Possible zone application

Zone	Protection Code
Zone 1 Zone 21	Ex d
Zone 2 Zone 22	Ex d

- The empty enclosure is applicable for electrical apparatus, designed for ambient temperature not exceeding following range:

Housing type	T <sub>amb</sub>
XD-I, XD-IH, XD-IC, XD-ICH, XD-IP, XD-ICP	-60 to +200°C
XD-Iwin, XD-ILwin, XD-IHwin XD-ICwin, XD-ICLwin, XD-ICHwin	-40 to +85°C

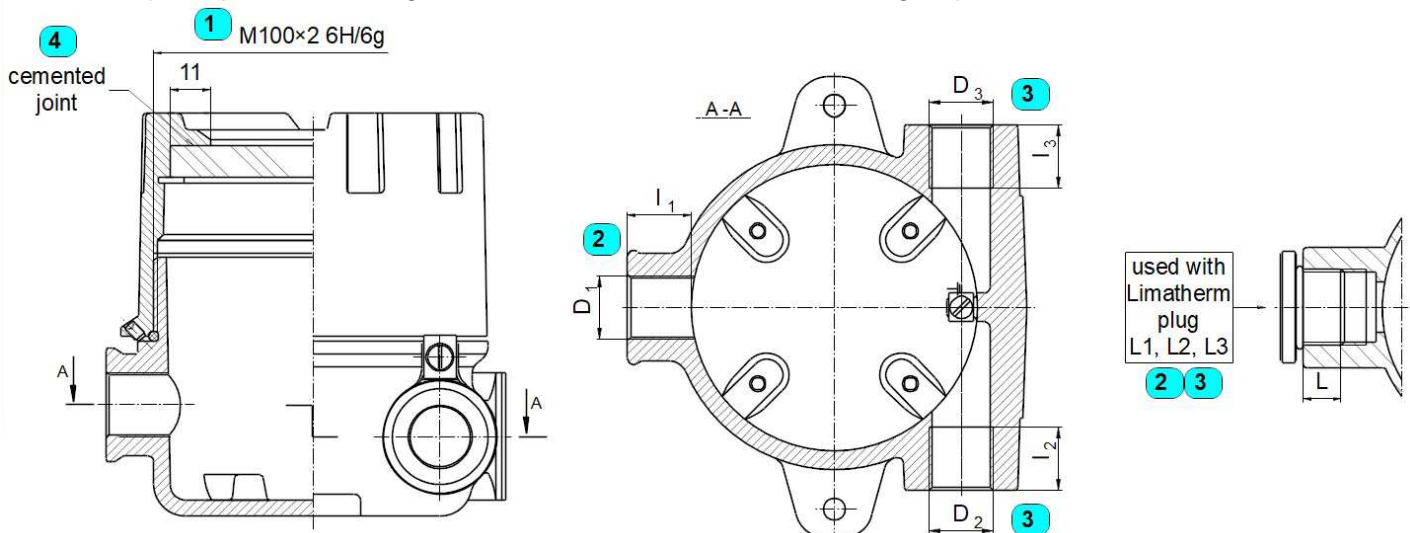
**! Apparatus installed inside of enclosure can has any lay-out, which ensures, that in any cross-section area will be least 40% (group IIC) of area free !**

**! The empty enclosure must be installed to avoid a risk from propagating brush discharges for application in explosive dust atmosphere !**

**! It is not allowed to install circuit breaker or contactors with oil filling and rotating apparatus producing turbulence inside of the enclosure !**

## 2. FLAMEPROOF JOINTS.

Flameproof joints are designed for volume  $500 < V \leq 2000 \text{ cm}^3$  group II C enclosures.



## N-L2237

Lp.	Connection type		Requirements of 60079-1	Achieved values					
1	M100x2 6H/6g		threads engaged ≥ 5	9					
			depth of engagement ≥ 8 mm	18,5mm					
2	D <sub>1</sub> proces opening	M20x1.5 6H M24x1.5 6H M25x1.5 6H	fit of thread	l <sub>1</sub>	6g of male thread should be ensured by customer	L <sub>1</sub>	6H/6g		
			threads engaged ≥ 5		should be ensured by customer, possible to reach: 12,5		6,5		
			depth of engagement ≥ 8 mm		should be ensured by customer, possible to reach: 19mm		10mm		
		M27x2 6H	fit of thread	l <sub>1</sub>	6g of male thread should be ensured by customer	L <sub>1</sub>	6H/6g		
			threads engaged ≥ 5		should be ensured by customer, possible to reach: 9		5		
			depth of engagement ≥ 8 mm		should be ensured by customer, possible to reach: 19mm		10mm		
		½NPTmod ¾NPTmod	threads provided on each part ≥ 5	l <sub>1</sub>	10 male part should be ensured by customer	L <sub>1</sub>	-		
			threads engaged		should be ensured by customer, possible to reach: 5,0 ÷ 5,5		5		
		3	D <sub>2</sub> , D <sub>3</sub> conduit openings	M20x1.5 6H M24x1.5 6H M25x1.5 6H	fit of thread	l <sub>2</sub> , l <sub>3</sub>	6g of male thread should be ensured by customer	L <sub>2</sub> , L <sub>3</sub>	6H/6g
					threads engaged ≥ 5		should be ensured by customer, possible to reach: 12,5		6,5
depth of engagement ≥ 8 mm	should be ensured by customer, possible to reach: 19mm				10mm				
½NPTmod ¾NPTmod	threads provided on each part ≥ 5			l <sub>2</sub> , l <sub>3</sub>	10 male part should be ensured by customer	L <sub>2</sub> , L <sub>3</sub>	-		
	threads engaged				should be ensured by customer, possible to reach: 5,0 ÷ 5,5		5		
4	Cemented joint			min. length of joint 10mm	11mm				
NPT threads are modified to reach 5÷5,5 engaged threads and can create flameproof joint with threaded male part with standard cutting tolerance.									

**! Appropriate certify cable glands and blanking elements for direct entry have to be used !**

### 3. PRESSURE TEST.

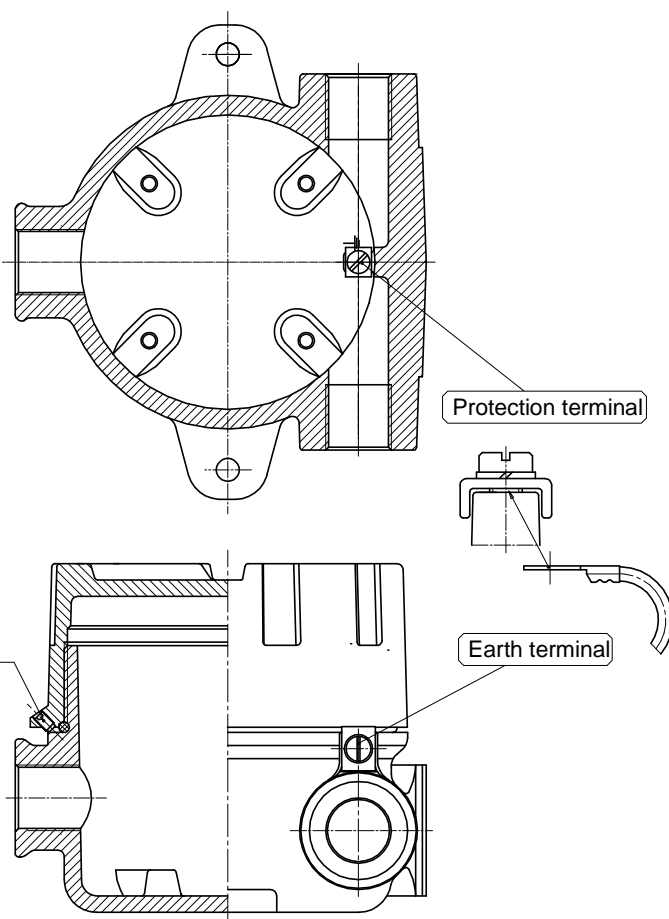
Housing type	Max. overpressure static test value
XD-I, XD-IH, XD-IC, XD-ICH, XD-Iwin, XD-ILwin XD-IHwin, XD-ICwin, XD-ICLwin, XD-ICHwin	50 bars (reference pressure 7,19bar)
XD-IP, XD-ICP standard aluminium alloy	80 bars (reference pressure 13,98bar)
XD-IP, XD-ICP AISi8MgMnTiVZrNi(Fe) aluminium alloy	90 bars (reference pressure 13,98bar)

#### 4. TEMPERATURE CLASSES, AMBIENT TEMPERATURE, MAX POWER DISSIPATION.

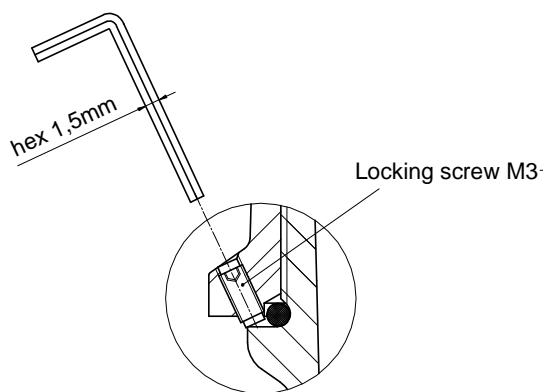
Maximum power dissipation [W]				
$T_{amb}$	Temp. class T6, or surface temp. 85° C	For all variety of enclosures Position horizontally/vertically	Temp. class T5, or surface temp. 100°C	For all variety of enclosures Position horizontally/vertically
40°C	$\Delta 0 \leq 40 \text{ K}$	26 / 20	$\Delta 0 \leq 55 \text{ K}$	38 / 33
55°C	$\Delta 0 \leq 25 \text{ K}$	15 / 11	$\Delta 0 \leq 40 \text{ K}$	26 / 20
70°C	$\Delta 0 \leq 10 \text{ K}$	5 / 4	$\Delta 0 \leq 25 \text{ K}$	15 / 11
85°C	N/A	_____	$\Delta 0 \leq 10 \text{ K}$	5 / 4

#### 5. EARTH AND PROTECTION TERMINALS.

Place	Type	Cable cross section [mm <sup>2</sup> ]	
		Stranded wire	Solid wire
Inside	Protection terminal	1.5	2.5
Outside	Earth terminal	4.0	6.0



#### 6. COVER LOCKING.

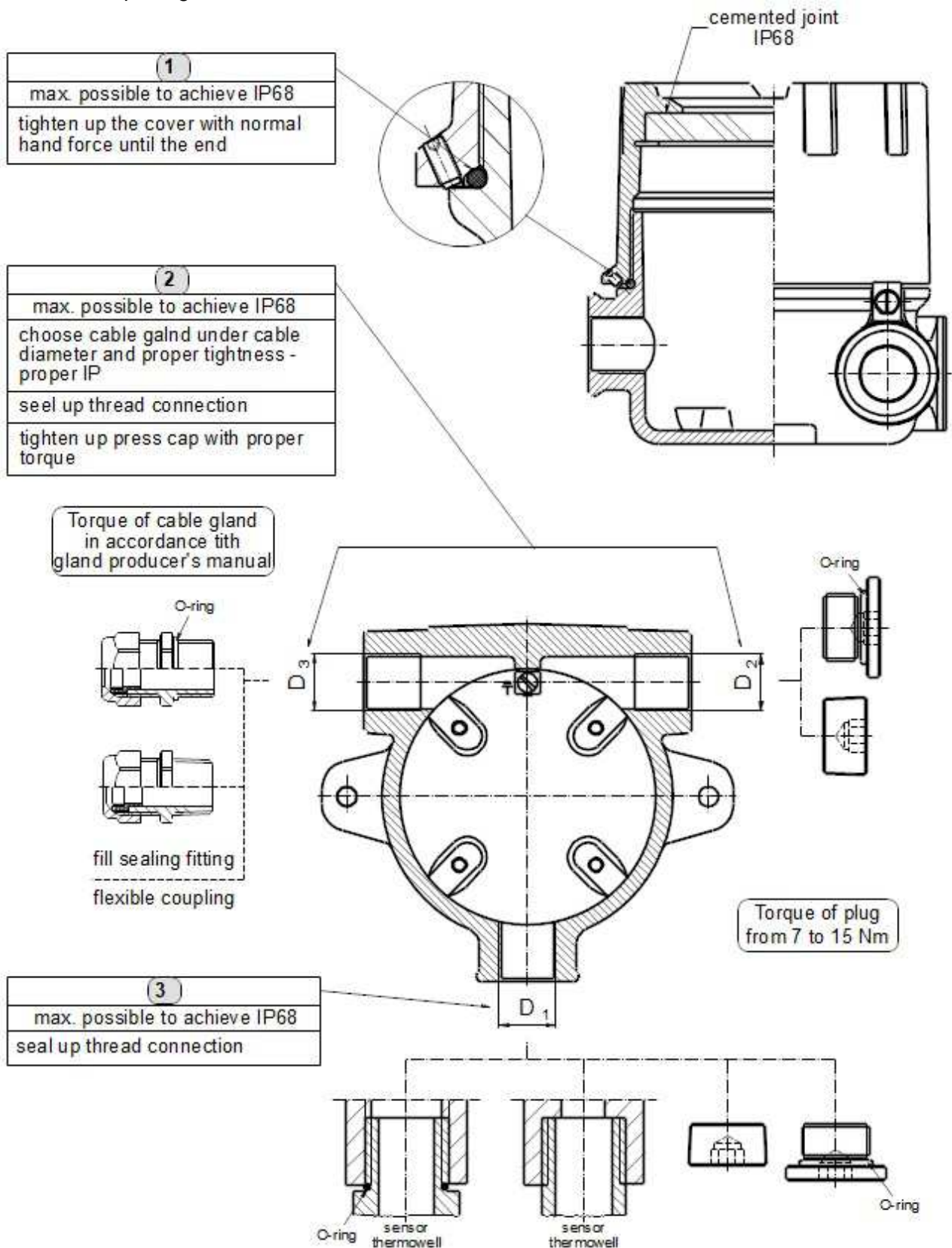


Lock the cover by screw with hex socket using hex spanner with across flat 1,5mm.

## 7. PROTECTION DEGREE.

There are three connections of assembled device deciding about IP degree:

- 1 – cover,
- 2 – process opening,
- 3 – conduit openings.



Threaded connection sealing	Possible IP
Without sealing - standard accuracy class thread	54
Use of a sealant, e.g. Loctite 577	68
Thread tightened with O-ring	68

If IP for each connection			IP of assembled device
1	2	3	
68	54		IP 54
	66		IP 66
	67		IP 67
	68		IP 68

**! ATTENTION !**

**Protection IP68 refers to depth 1,0m of submersion under water.**

**It is required min IP65 protection for instruments designed for dust zones.**

(Besides zone 22, non-conductive dust, where min IP54 protection is required)

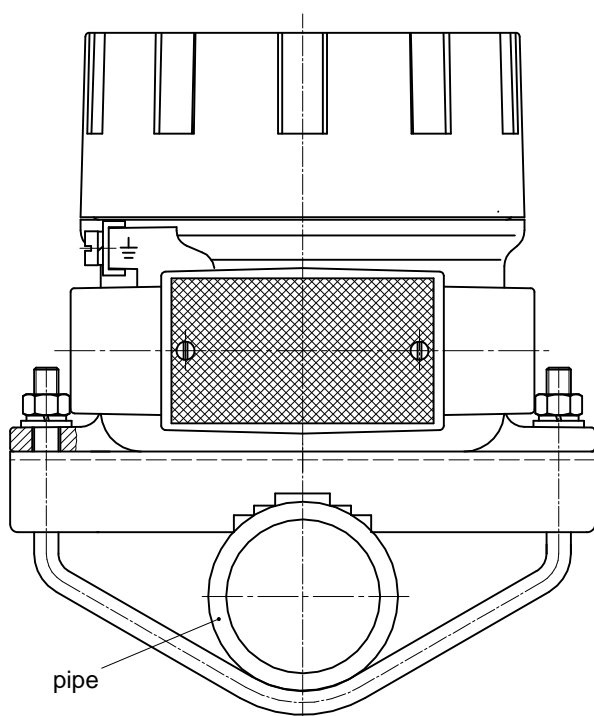
**8. WAY OF MOUNTING.****NOTES**

It is important to be careful when screw on or undo a cover. Thread surface should be free of any grains, pellets and other impurity, which cause seizing, and thread could be damaged.

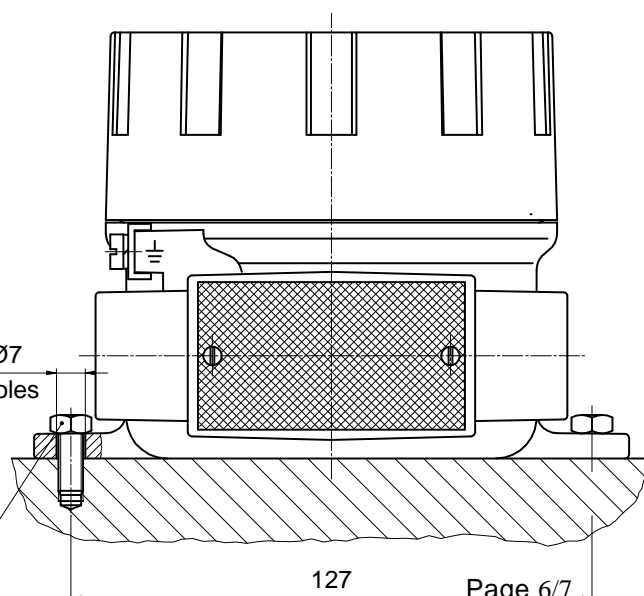
**! Never screw on the cover forcefully !**

In case of necessities of opening of the connection head's cover after operation in maximum temperature it can be blocked (does not give to open with the hand).

In such case keep cover tensioned with the hand to opening and hit delicate with rubber hammer into cover.



pipe

universal  
strutted pin2xØ7  
lug holes

127

Page 6/7



## 9. MARKING

Limatherm label with marking is put inside the housing.

The label can be glued on the inside surface, it's up to customer.

Producer of assembled instrument should apply additional own label with the marking of complete sensor or transfer valuable information from Limatherm's label to instrument nameplate.

